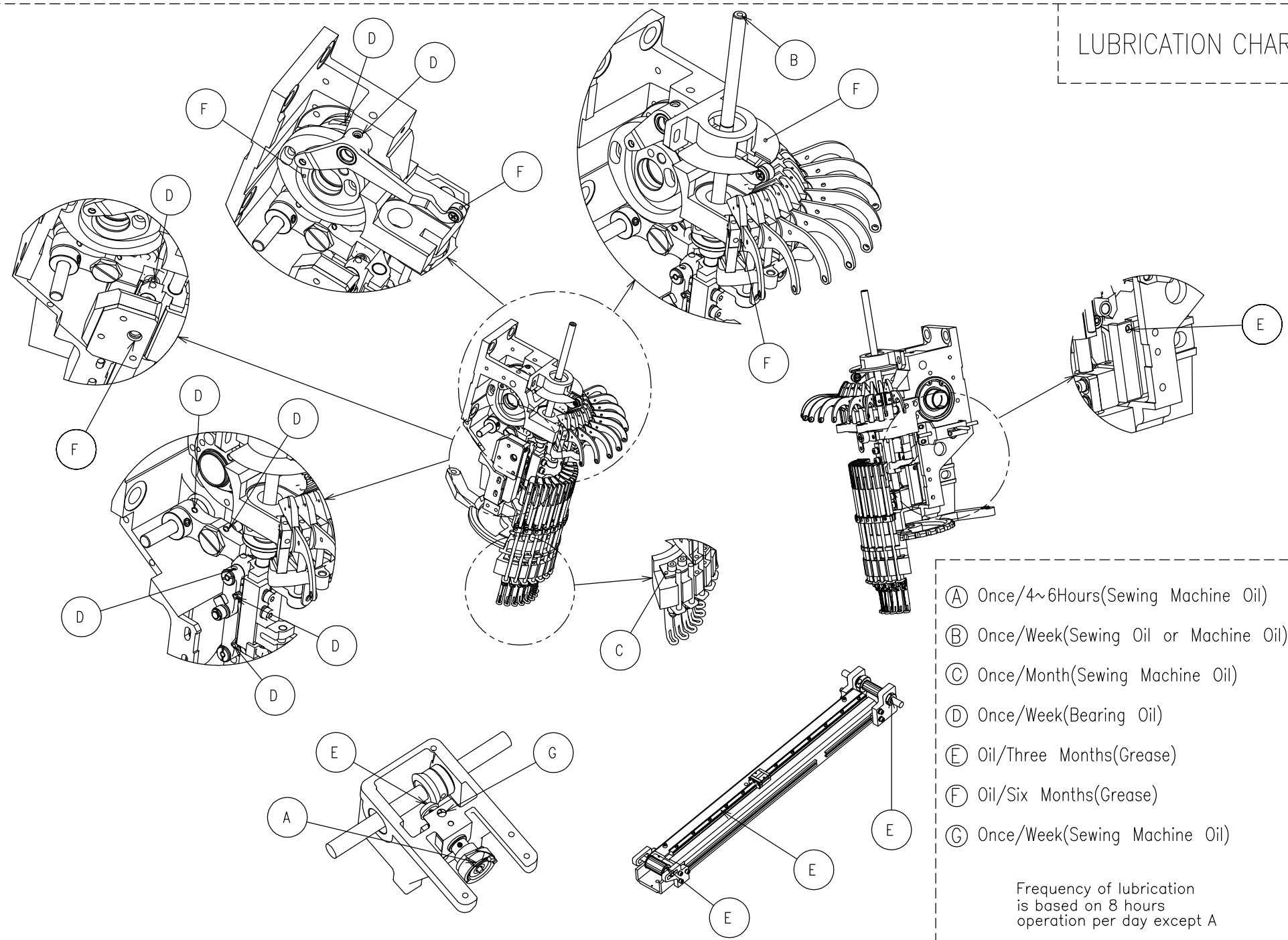


LUBRICATION CHART



- (A) Once/4~6Hours(Sewing Machine Oil)
- (B) Once/Week(Sewing Oil or Machine Oil)
- (C) Once/Month(Sewing Machine Oil)
- (D) Once/Week(Bearing Oil)
- (E) Oil/Three Months(Grease)
- (F) Oil/Six Months(Grease)
- (G) Once/Week(Sewing Machine Oil)

Frequency of lubrication is based on 8 hours operation per day except A